

Sampson

Insole Rib for Goodyear Welts

TIME-PROVEN GLOBAL SERVICE

We have proudly manufactured our rib in the USA since 1935. Supplying the global market is always challenging, but with strategically-placed offices, warehousing, agents, and resellers, we are able to economically provide products and services to top goodyear welt footwear brands across the globe.



OVER 100 VARIATIONS OF INSOLE RIB

The Sampson Rib Group offers a wide variety of rib styles that vary in width, thickness, adhesive, and base fabric construction to meet the variety of footwear styles and demands. If we do not have exactly what you are looking for, we will work with you to customize a solution.All of our rib is manufactured in our approved bluesign systems partner facility.



UNPARALLELED FLEXIBILITY

We offer a nipped outer margin along with a pinked inside margin that add flexibility for laying rib on pointed & square toe insole. Also, due to its diagonal construction, our twill fabric provides some additional flexibility.



BERRY COMPLIANT PRODUCT

Being the only U.S. insole rib manufacturer, we understand the importance of making sure our military is prepared and protected. We offer a BERRY compliant Insole Rib, for the U.S. Military that exceeds performance demands and ensures that every soldier wearing a Goodyear Welt is fitted with durable footwear.

Option	Fabric Tape Width	Iron Filler	Filler Height	Rib Height	Outer Margin	Inside Margin
D-Tape	1" 25.4 mm	2 or 3	7/32" 5.56 mm	1/4" 6.35 mm	5/32" 3.969 mm	11/32" 8.731 mm
M-Tape	1.125" 28.575mm	2 or 3	7/32" 5.56 mm	1/4" 6.35 mm	5/32" 3.969 mm	15/32" 11.91 mm
W-Tape	1.25" 31.75 mm	2 or 3	7/32" 5.56 mm	1/4" 6.35 mm	5/32" 3.969 mm	19/32" 15.08 mm

*** Our standard base fabric is a 7.5oz Poly Cotton Duck**

Special Option Information	
N option	The outer margin can also be nipped with cuts an 1/8" apart at half the width of the margin to provide flexibility for the various curves of the insole.
P option	Each style can have the inner margin slit with a pinked edge for flexibility during the laying process.
Q option	A taller rib wall height of 9/32" versus the standard 7/32 Note: This will decrease the inside margin by 1/16" on each of the above variations.
TWILL	Our standard textile is a 7.5oz PC Duck, but we also offer an 8.65 oz PC Twill for flexibility during laying process.
TWILLD	We offer a 8.65 oz twill that is Made in the USA.
TWILLDBC	This option is the only Berry Compliant twill Insole Rib in the market that uses a non-woven filler core.
Outer Margin	The outer margin width can be customized from 1/8" to 1/4".
Packaging	1000 yards per case 4 - 250 yd Spools on a 3.25" core

Example: DN2-DUCK would be 1" nipped duck insole rib with 2 iron filler